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Business & Professional Regulation



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Product Approval
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FL #	FL40096-R2
Application Type	Revision
Code Version	2020
Application Status	Approved
Comments	
Archived	<input type="checkbox"/>
Product Manufacturer	Eco Window Systems
Address/Phone/Email	8502 NW 80th Street Suite 103 Medley, FL 33166 (305) 885-5299 jrosowski@pgtindustries.com
Authorized Signature	Jens Rosowski jrosowski@pgtindustries.com
Technical Representative	Lynn Miller, P.E.
Address/Phone/Email	1070 Technology Dr N Venice, FL 34275 (941) 486-0100 Ext 21142 lmiller@pgtindustries.com
Quality Assurance Representative	
Address/Phone/Email	
Category	Windows
Subcategory	Single Hung
Compliance Method	Evaluation Report from a Florida Registered Architect or a Licensed Florida Professional Engineer <input type="checkbox"/> Evaluation Report - Hardcopy Received
Florida Engineer or Architect Name who developed the Evaluation Report	A. Lynn Miller, P.E.
Florida License	PE-58705
Quality Assurance Entity	Fenestration and Glazing Industry Alliance (formerly AAMA)
Quality Assurance Contract Expiration Date	12/31/2023
Validated By	Steven M. Urlich, PE <input checked="" type="checkbox"/> Validation Checklist - Hardcopy Received
Certificate of Independence	FL40096_R2_COI_Cert of Independence.pdf
Referenced Standard and Year (of Standard)	<u>Standard</u> TAS 201, 202 & 203
Equivalence of Product Standards Certified By	<u>Year</u> 1994
Sections from the Code	

Product Approval Method

Method 1 Option D

Date Submitted

08/15/2022

Date Validated

08/15/2022

Date Pending FBC Approval

08/28/2022

Date Approved

10/11/2022

Summary of Products

FL #	Model, Number or Name	Description
40096.1	Eco-Guard Series 100 Single Hung	Small Missile Impact Resistant, Aluminum Single Hung Window
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: N/A Other: Please see the enclosed documents for product performance information, anchorage details, and anchor type, size, and spacing information.		Installation Instructions FL40096_R2_II_SH100SM-FPA.pdf Verified By: A. Lynn Miller, P.E. PE-58705 Created by Independent Third Party: No Evaluation Reports FL40096_R2_AE_ECO_SH100SMI_ENG_EVAL.pdf Created by Independent Third Party: No
40096.2	Eco-Guard Series 100 Single Hung	Large Missile Impact Resistant, Aluminum Single Hung Window
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: N/A Other: Please see the enclosed documents for product performance information, anchorage details, and anchor type, size, and spacing information.		Installation Instructions FL40096_R2_II_SH100LM-FPA.pdf Verified By: A. Lynn Miller, P.E. PE-58705 Created by Independent Third Party: No Evaluation Reports FL40096_R2_AE_ECO_SH100LMI_ENG_EVAL.pdf Created by Independent Third Party: No
40096.3	Eco-Guard Series 50 Single Hung	Large Missile Impact Resistant, Aluminum Single Hung Window
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: N/A Other: Please see the enclosed documents for product performance information, anchorage details, and anchor type, size, and spacing information.		Installation Instructions FL40096_R2_II_SH50FPA-LMI.pdf Verified By: A. Lynn Miller, P.E. PE-58705 Created by Independent Third Party: No Evaluation Reports FL40096_R2_AE_ECO_SH50LMI_ENG_EVAL.pdf Created by Independent Third Party: No
40096.4	Eco-Guard Series 50 Single Hung	Non-Impact Resistant, Aluminum Single Hung Window
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: No Design Pressure: N/A Other: Please see the enclosed documents for product performance information, anchorage details, and anchor type, size, and spacing information.		Installation Instructions FL40096_R2_II_SH50FPA-NI.pdf Verified By: A. Lynn Miller, P.E. PE-58705 Created by Independent Third Party: No Evaluation Reports FL40096_R2_AE_ECO_SH50NI_ENG_EVAL.pdf Created by Independent Third Party: No
40096.5	Series 150 Single Hung	Large Missile Impact Resistant, Aluminum Single Hung Window
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: N/A Other: Please see the enclosed documents for product performance information, anchorage details, and anchor type, size, and spacing information.		Installation Instructions FL40096_R2_II_SH150FPA - LMI.pdf Verified By: A. Lynn Miller, P.E. PE-58705 Created by Independent Third Party: Yes Evaluation Reports FL40096_R2_AE_ECO_SH150LMI_ENG_EVAL.pdf Created by Independent Third Party: Yes
40096.6	Series 150 Single Hung	Small Missile Impact Resistant, Aluminum Single Hung Window
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: N/A Other: Please see the enclosed documents for product performance information, anchorage details, and anchor type, size, and spacing information.		Installation Instructions FL40096_R2_II_SH150FPA - SMI.pdf Verified By: A. Lynn Miller, P.E. PE-58705 Created by Independent Third Party: No Evaluation Reports FL40096_R2_AE_ECO_SH150SMI_ENG_EVAL.pdf Created by Independent Third Party: No
40096.7	Series 155 Single Hung	Large Missile Impact Resistant, Aluminum Single Hung Window
Limits of Use Approved for use in HVHZ: Yes		Installation Instructions FL40096_R2_II_SH155FPA - LMI.pdf

Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: N/A Other: Please see the enclosed documents for product performance information, anchorage details, and anchor type, size, and spacing information.		Verified By: A. Lynn Miller, P.E. PE-58705 Created by Independent Third Party: No Evaluation Reports FL40096_R2_AE_ECO_SH155LMI_ENG_EVAL.pdf Created by Independent Third Party: No
40096.8	Series 155 Single Hung	Small Missile Impact Resistant, Aluminum Single Hung Window
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: N/A Other: Please see the enclosed documents for product performance information, anchorage details, and anchor type, size, and spacing information.		Installation Instructions FL40096_R2_II_SH155FPA - SMI.pdf Verified By: A. Lynn Miller, P.E. PE-58705 Created by Independent Third Party: No Evaluation Reports FL40096_R2_AE_ECO_SH155SMI_ENG_EVAL.pdf Created by Independent Third Party: No

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Product Approval Accepts:



Engineering Evaluation Report

Prepared by:

A. Lynn Miller, P.E.
1070 Technology Dr.
N. Venice, FL 34275
(941) 480-1600
Registration Number: #29296

Manufacturer:

Eco Window Systems
8502 NW 80th Street
Suite 103
Medley, FL 33178
(305) 885-5299

Product Description:

Series "Eco-Guard 100", Large Missile Impact Resistant, Aluminum Single Hung Window FPA# 40096

Compliance:

The above-mentioned product has been evaluated for compliance with the requirements of the Florida Department of Business and Professional Regulation for Statewide Acceptance per Rule 61 G20-3.005 method 1(d). The product listed herein complies with requirements of the current Florida Building Code.

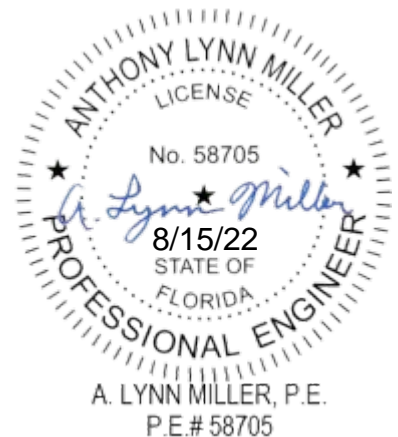
This product has been evaluated and is in compliance with the current Florida Building Code, including the "High Velocity Hurricane Zone" (HVHZ).

Supporting Technical Documentation:

1. Approval Document: drawing number "SH100LM-FPA", signed and sealed by A. Lynn Miller, P.E.
2. Test Reports:
 - No. 21-1195, signed by Idalmis Ortega, P.E.; Fenestration Testing Laboratory. Test Standards: TAS 201-94, TAS202-94, TAS 203-94, dated 10/8/21.
 - No. FTL-7635, signed by Marlin D. Brinson, P.E.; Fenestration Testing Laboratory. Test Standards: TAS 201-94, TAS202-94, TAS 203-94, dated 12/9/14.
 - No. HETI-08-2166A, HETI-08-2166C, HETI-08-2168, & HETI-08-2170 signed by Candido F. Font, P.E.; Hurricane Engineering & Testing Inc. Test Standards: TAS 201-94, TAS 202-94, TAS 203-94, dated 12/15/09.
3. Anchor verification calculations and structural analysis, dated 10/12/21.

Limitations and Conditions of use:

- Maximum Design Pressure: +75.0/-90.0 psf
- Units must be glazed per ASTM E1300-09, refer to approval document for glazing details.
- This product is impact resistant and does not require impact protection in wind borne debris regions.
- Frame and sash material to be extruded aluminum.
- Units must be installed in accordance with Approval Document.



Urich Engineering, LLC

6154 Newgate Circle
Mechanicsburg, PA 17050
717-317-8454
steve@urichengrllc.com

October 4, 2017

To Whom it May Concern:

Urich Engineering, LLC is owned and operated by Steven Urich, PE.

Urich Engineering, LLC and Steven Urich, PE do not have, nor intend to acquire, a financial interest in any company manufacturing or distributing a product listed in this product approval;

Urich Engineering, LLC and Steven Urich, PE are not affiliated with any company testing or labeling a product under this approval;

Urich Engineering, LLC and Steven Urich, PE do not have, nor intend to acquire, a financial interest in any company involved in the approval process of the products listed in this product approval.

Thank you.



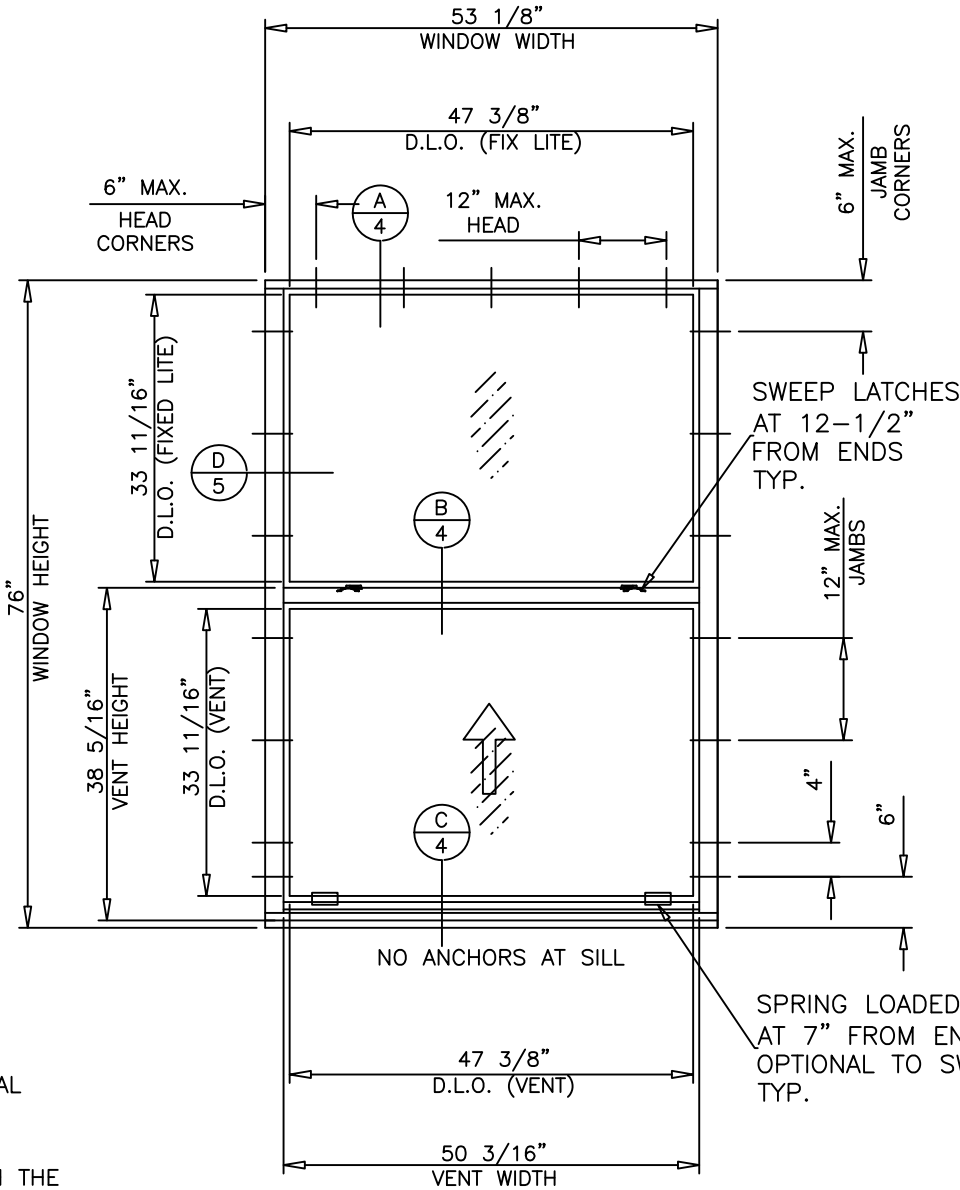
Steven M. Urich, PE
President



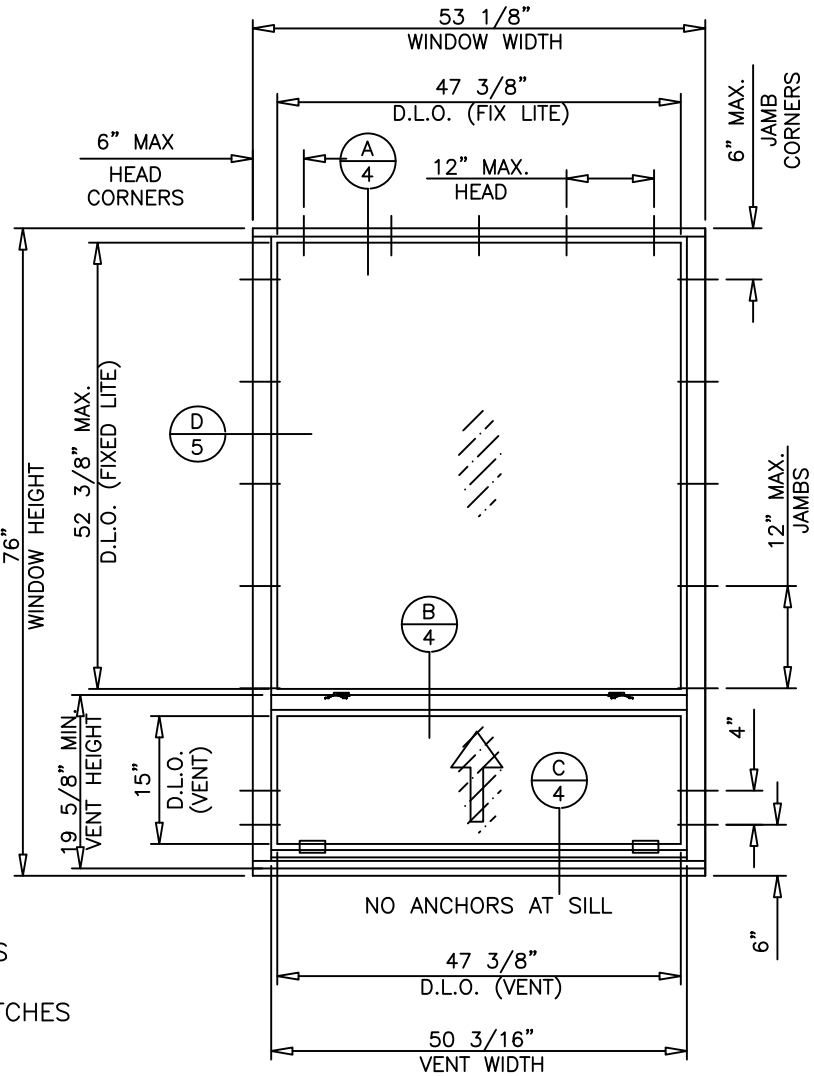
This item has been electronically signed and sealed by Steven M. Urich, PE on 10/4/2017 using a Digital Signature.

Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies.

THESE WINDOWS ARE RATED FOR LARGE & SMALL MISSILE IMPACT.



EQUAL LITES



UNEQUAL LITES (ORIEL TYPE)

TYPICAL ELEVATIONS

TESTED UNITS

ECO-GUARD SERIES-100

ALUMINUM SINGLE HUNG WINDOW

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN IN SHEET 2.

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF S.H./S.H. OR SINGLE HUNG WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING HVHZ FPA OR MIAMI DADE APPROVED MULLIONS IN BETWEEN. LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

SHUTTERS ARE NOT REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS. FOR INSULATED GLASS INSTALLATIONS ABOVE 30' IN THE HVHZ, THE OUTBOARD LITE (CAP) MUST BE TEMPERED.

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

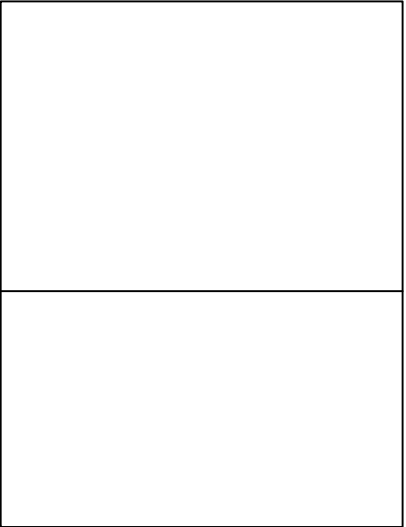
A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

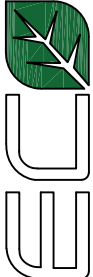
MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BLDG. CODE & ADOPTED STANDARDS.

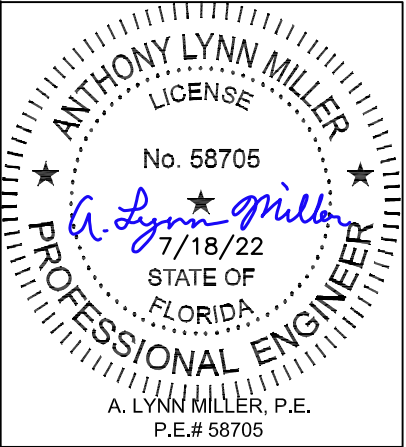
THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL

DESIGN LOAD SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.



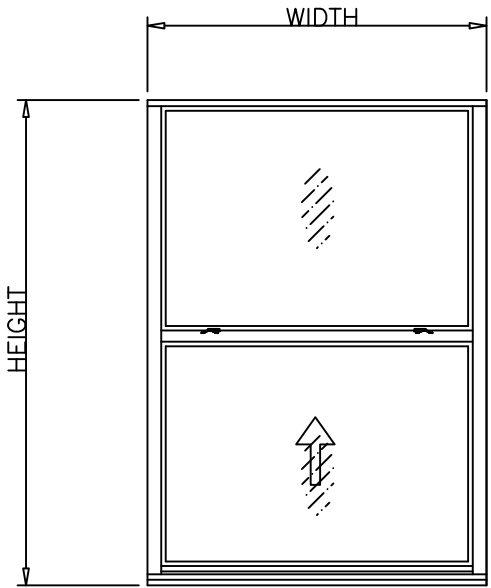
Revision:
ADDED ORIEL ELEVATION

 ECO WINDOW SYSTEMS, LLC. 8502 N.W. 80th ST. MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902			PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		
			REGISTRATION #29296		
ECO-GUARD SERIES-100 ALUM SINGLE HUNG WDW (L.M.I.)		Date	7/14/2022		
Title		Drawn		HONG C.	
GENERAL NOTES & TYPICAL ELEVATIONS					
Series Desc.		DWG No.		Rev.	
SERIES 100		1 OF 7		SH100LM-FPA B	
Sheet					

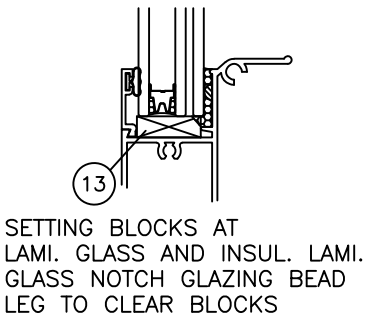


DESIGN LOAD CAPACITY - PSF (EQUAL LITE SIZES)					
FLANGE DIMS.		GLASS TYPES A, B, C, D, & E		GLASS TYPE F	
WIDTH	HEIGHT	POS. (+)	NEG. (-)	POS. (+)	NEG. (-)
19-1/8"	26"	75.0	90.0	75.0	90.0
24"		75.0	90.0	75.0	90.0
26-1/2"		75.0	90.0	75.0	90.0
32"		75.0	90.0	75.0	90.0
37"		75.0	90.0	75.0	90.0
40"		75.0	90.0	75.0	90.0
48"		75.0	90.0	75.0	90.0
53-1/8"		75.0	90.0	75.0	90.0
19-1/8"	38-3/8"	75.0	90.0	75.0	90.0
24"		75.0	90.0	75.0	90.0
26-1/2"		75.0	90.0	75.0	90.0
32"		75.0	90.0	75.0	90.0
37"		75.0	90.0	75.0	90.0
40"		75.0	90.0	75.0	90.0
48"		75.0	90.0	75.0	90.0
53-1/8"		75.0	90.0	75.0	90.0
19-1/8"	50-5/8"	75.0	90.0	75.0	90.0
24"		75.0	90.0	75.0	90.0
26-1/2"		75.0	90.0	75.0	90.0
32"		75.0	90.0	75.0	90.0
37"		75.0	90.0	75.0	90.0
40"		75.0	90.0	75.0	90.0
48"		75.0	90.0	75.0	90.0
53-1/8"		75.0	90.0	75.0	90.0
19-1/8"	63"	75.0	90.0	75.0	90.0
24"		75.0	90.0	75.0	90.0
26-1/2"		75.0	90.0	75.0	90.0
32"		75.0	90.0	75.0	90.0
37"		75.0	90.0	75.0	90.0
40"		75.0	90.0	75.0	90.0
48"		75.0	90.0	75.0	90.0
53-1/8"		75.0	90.0	75.0	90.0
19-1/8"	76"	75.0	90.0	75.0	90.0
24"		75.0	90.0	75.0	90.0
26-1/2"		75.0	90.0	75.0	90.0
32"		75.0	90.0	75.0	90.0
37"		75.0	90.0	75.0	90.0
40"		75.0	90.0	75.0	90.0
48"		75.0	90.0	75.0	88.8
53-1/8"		75.0	90.0	75.0	79.6

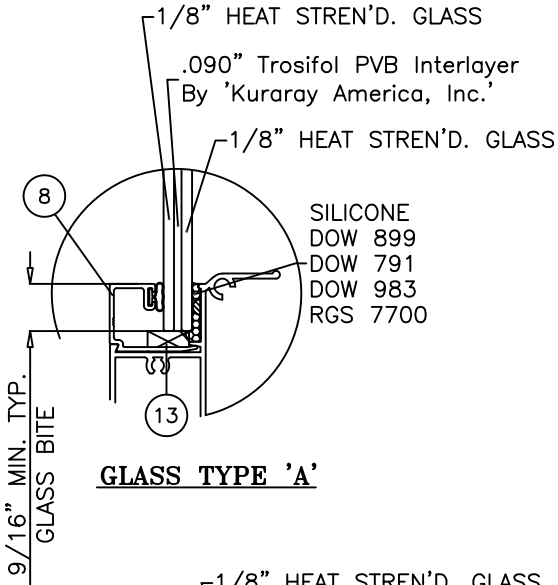
NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)



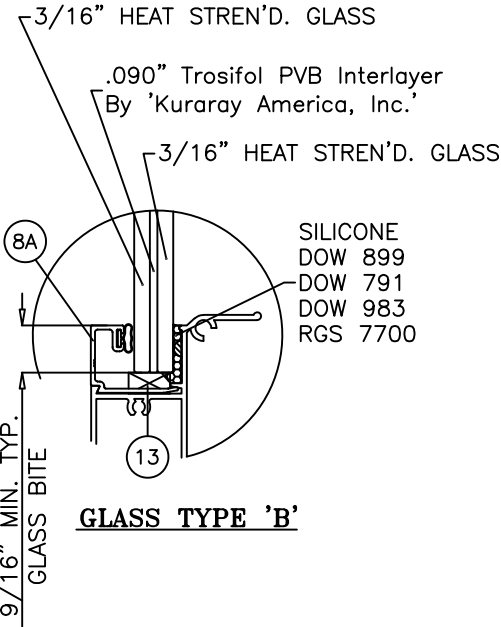
EQUAL LITES



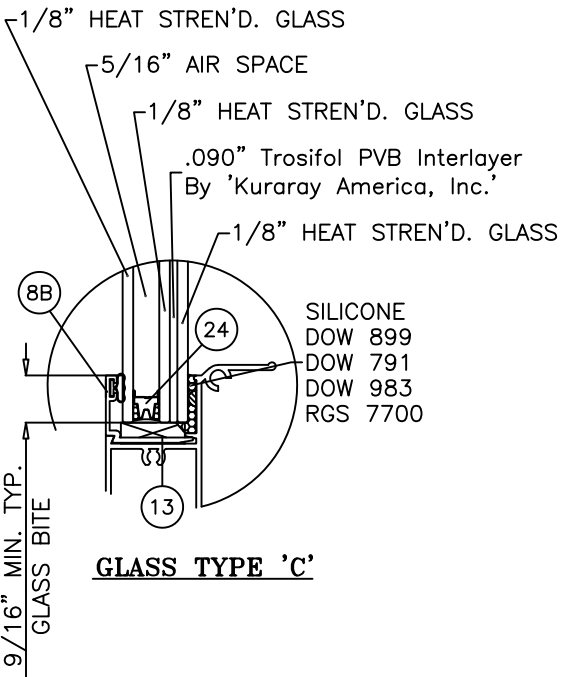
SETTING BLOCKS AT
LAMI. GLASS AND INSUL. LAMI.
GLASS NOTCH GLAZING BEAD
LEG TO CLEAR BLOCKS



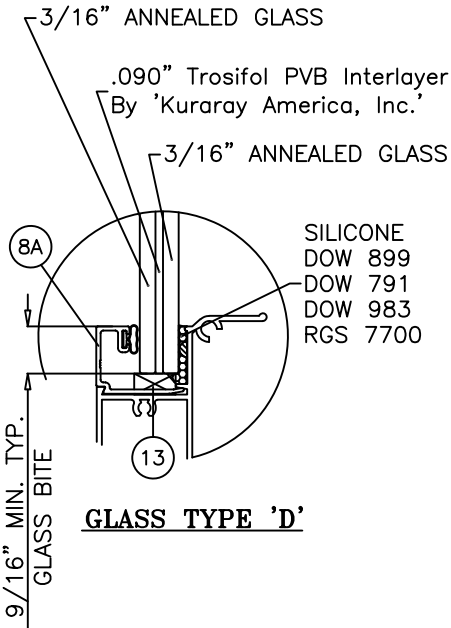
GLASS TYPE 'A'



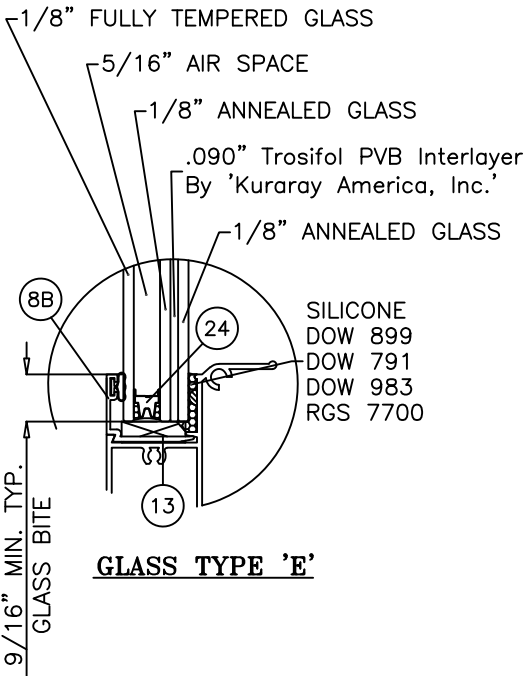
GLASS TYPE 'B'



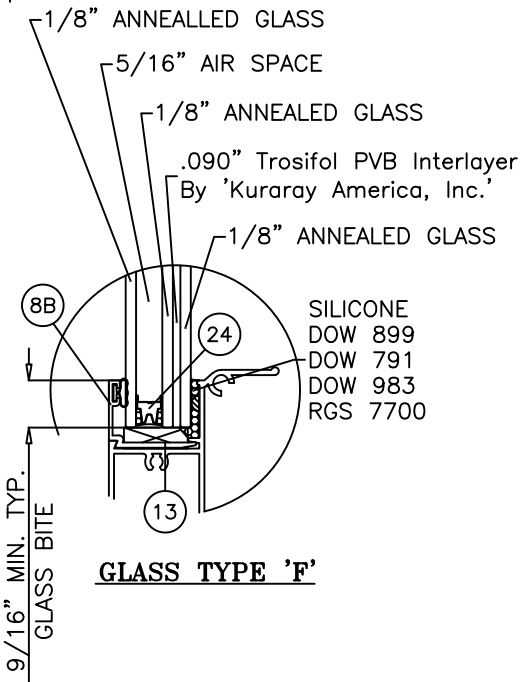
GLASS TYPE 'C'



GLASS TYPE 'D'

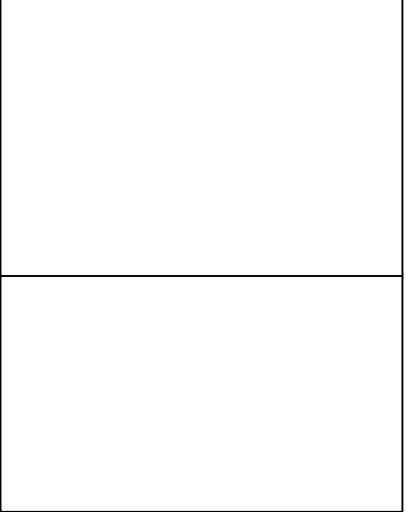


GLASS TYPE 'E'

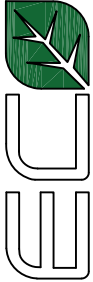


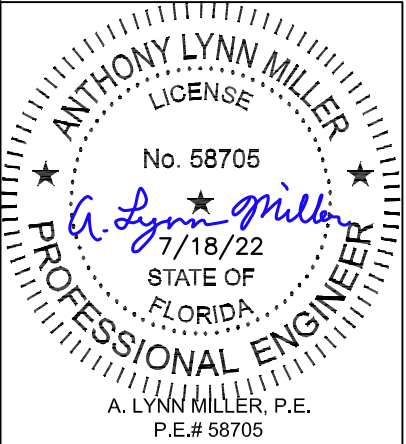
GLASS TYPE 'F'

GLAZING OPTIONS

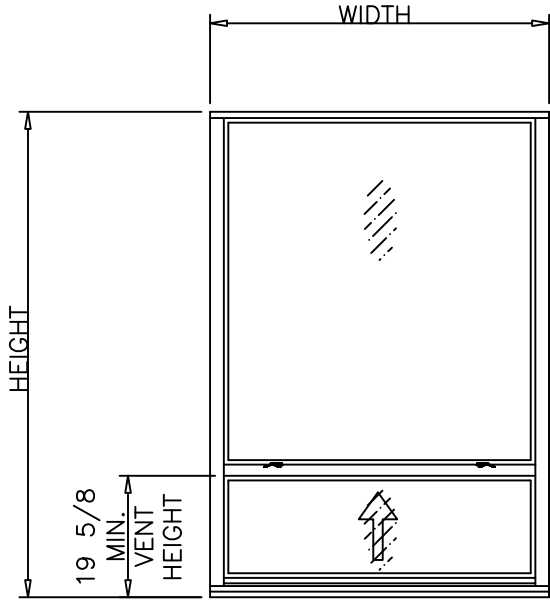


Revision:
ADDED NEW
GLAZING OPTIONS,
REVISED CHART
FOR NEW GLAZING
OPTIONS, ADDED
DOW 983 & DOW
791

 ECO WINDOW SYSTEMS, LLC. 8502 N.W. 80th ST. MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600			
		REGISTRATION #29296			
Title	ECO-GUARD SERIES-100 ALUM SINGLE HUNG WDW (L.M.I.)			Date	7/14/2022
Series Desc.		EQUAL LITE DESIGN LOADS & GLASS TYPES		Drawn By	HONG C.
Sheet		2 OF 7		DWG No.	SH100LM-FPA
Rev.		B			



DESIGN LOAD CAPACITY – PSF (UNEQUAL LITE SIZES)							
FLANGE DIMS.		GLASS TYPE 'A'		GLASS TYPES 'B' & 'C'		GLASS TYPES 'D', 'E', & 'F'	
WIDTH	HEIGHT	POS. (+)	NEG. (–)	POS. (+)	NEG. (–)	POS. (+)	NEG. (–)
19–1/8"	50–5/8" (5)	75.0	90.0	75.0	90.0	75.0	90.0
24"		75.0	90.0	75.0	90.0	75.0	90.0
26–1/2"		75.0	90.0	75.0	90.0	75.0	90.0
32"		75.0	90.0	75.0	90.0	75.0	90.0
37"		75.0	90.0	75.0	90.0	75.0	90.0
40"		75.0	90.0	75.0	90.0	75.0	90.0
48"		75.0	90.0	75.0	90.0	75.0	90.0
53–1/8"		75.0	90.0	75.0	90.0	75.0	90.0
19–1/8"	57–5/16" (5)	75.0	90.0	75.0	90.0	75.0	90.0
24"		75.0	90.0	75.0	90.0	75.0	90.0
26–1/2"		75.0	90.0	75.0	90.0	75.0	90.0
32"		75.0	90.0	75.0	90.0	75.0	90.0
37"		75.0	90.0	75.0	90.0	75.0	90.0
40"		75.0	90.0	75.0	90.0	75.0	90.0
48"		75.0	90.0	75.0	90.0	75.0	90.0
53–1/8"		75.0	90.0	75.0	90.0	75.0	90.0
19–1/8"	63" (6)	75.0	90.0	75.0	90.0	–	–
24"		75.0	90.0	75.0	90.0	–	–
26–1/2"		75.0	90.0	75.0	90.0	–	–
32"		75.0	90.0	75.0	90.0	–	–
37"		75.0	90.0	75.0	90.0	–	–
40"		75.0	90.0	75.0	90.0	–	–
48"		–	–	75.0	90.0	–	–
53–1/8"		–	–	75.0	90.0	–	–
19–1/8"	76" (7)	75.0	90.0	75.0	90.0	–	–
24"		75.0	90.0	75.0	90.0	–	–
26–1/2"		75.0	90.0	75.0	90.0	–	–
32"		75.0	90.0	75.0	90.0	–	–
37"		–	–	75.0	90.0	–	–
40"		–	–	75.0	90.0	–	–
48"		–	–	75.0	90.0	–	–
53–1/8"		–	–	75.0	90.0	–	–

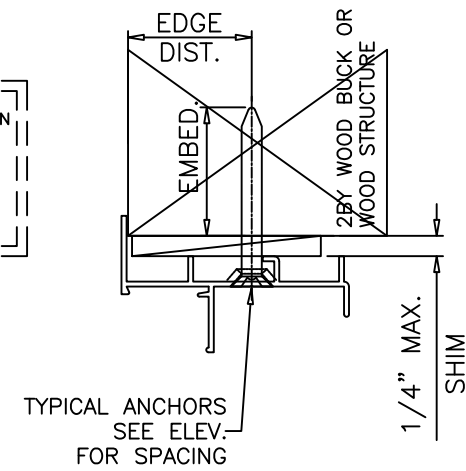
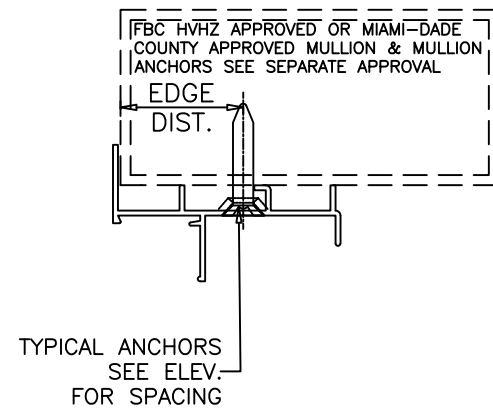
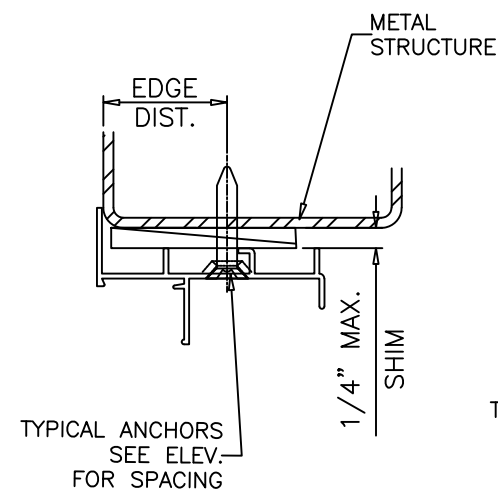
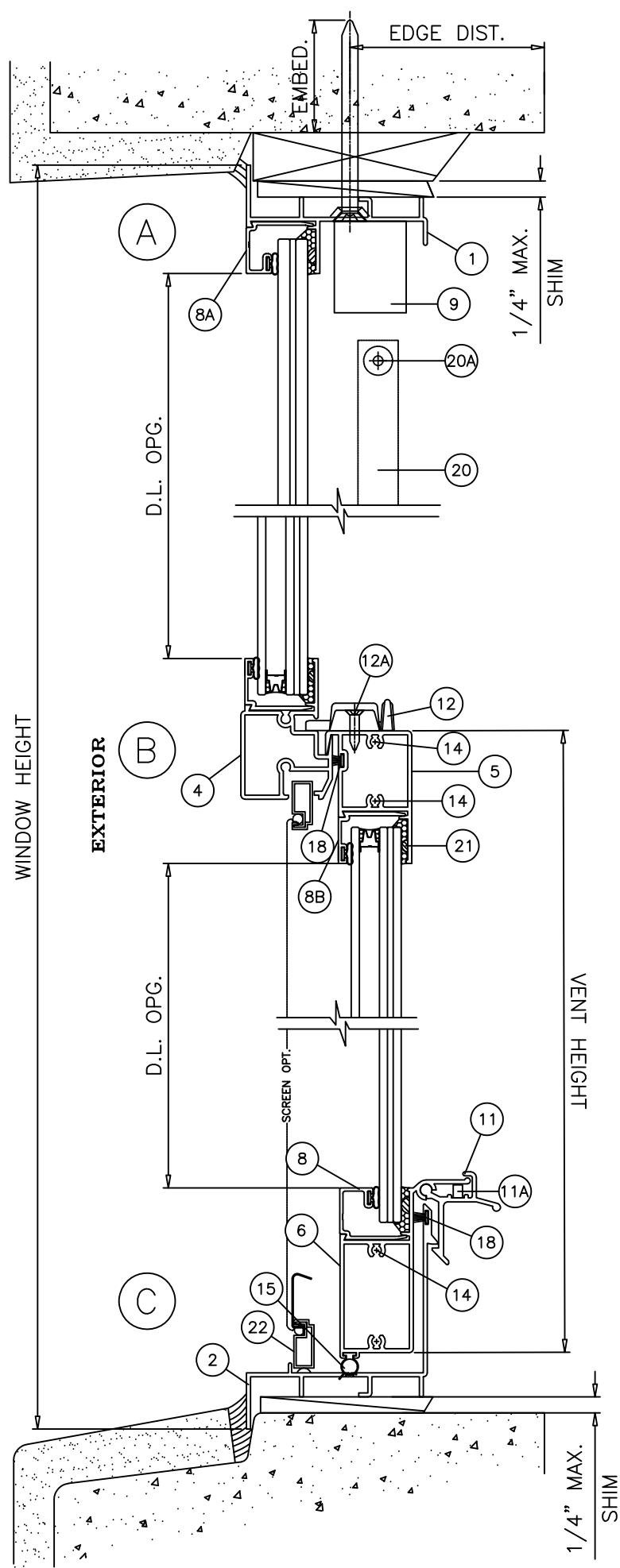


UNEQUAL LITES (ORIEL TYPE)

Revision:

NEW CHART FOR
ORIEL
CONFIGURATION

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296		7/14/2022		HONG C.		SH100LM-FPA		B	
ECO WINDOW SYSTEMS, LLC. 8602 N.W. 80th ST. MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902		ECO-GUARD SERIES-100 ALUM SINGLE HUNG WDW (L.M.I.)		By		Date		No.		Dwg	
ECO WINDOW SYSTEMS, LLC. 8602 N.W. 80th ST. MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902		ECO-GUARD SERIES-100 ALUM SINGLE HUNG WDW (L.M.I.)		By		Date		No.		Dwg	
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WOOD BUCKS AND METAL STRUCTURE NOT BY 'ECO WDW.' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

SEALANT:

ALL JOINT AND FRAME CONNECTIONS SEALED WITH JOINT SEALER.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)

INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
1-1/2" MIN. PENETRATION INTO WOOD (HEAD/JAMBS)

THRU 1BY BUCKS INTO CONC. OR BLOCKS
1-1/4" MIN. EMBED INTO CONCRETE (HEAD/JAMBS)
1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

DIRECTLY INTO CONCRETE OR BLOCKS
1-1/2" MIN. EMBED INTO CONCRETE (HEAD/JAMBS)
1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

#14 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)

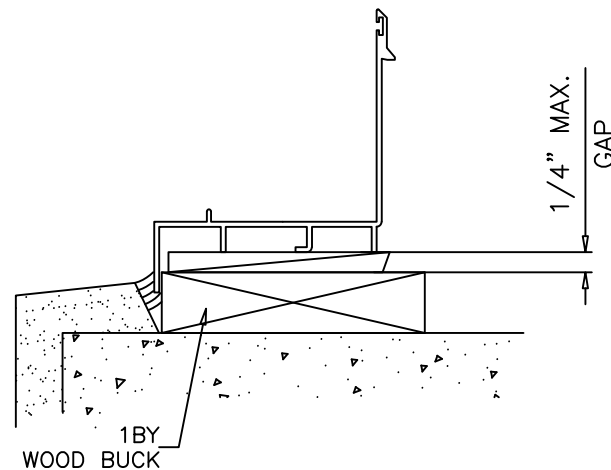
INTO HVHZ FPA OR MIAMI-DADE COUNTY APPROVED MULLIONS OR INTO METAL STRUCTURES (HEAD/JAMBS)
(3) THREADS MIN. PENETRATION BEYOND SUBSTRATE

ALUMINUM : 1/8" THK. MIN. (6063-T5 MIN.)
STEEL : 1/8" THK. MIN. (Fy = 36 KSI MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

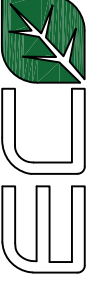
TYPICAL EDGE DISTANCE

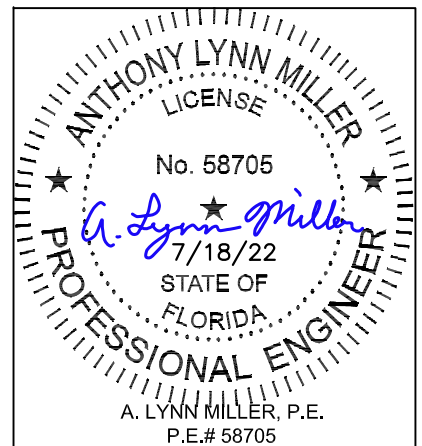
INTO CONCRETE AND MASONRY = 2-1/2" MIN.
INTO WOOD STRUCTURE = 1" MIN.
INTO METAL STRUCTURE = 3/4" MIN.

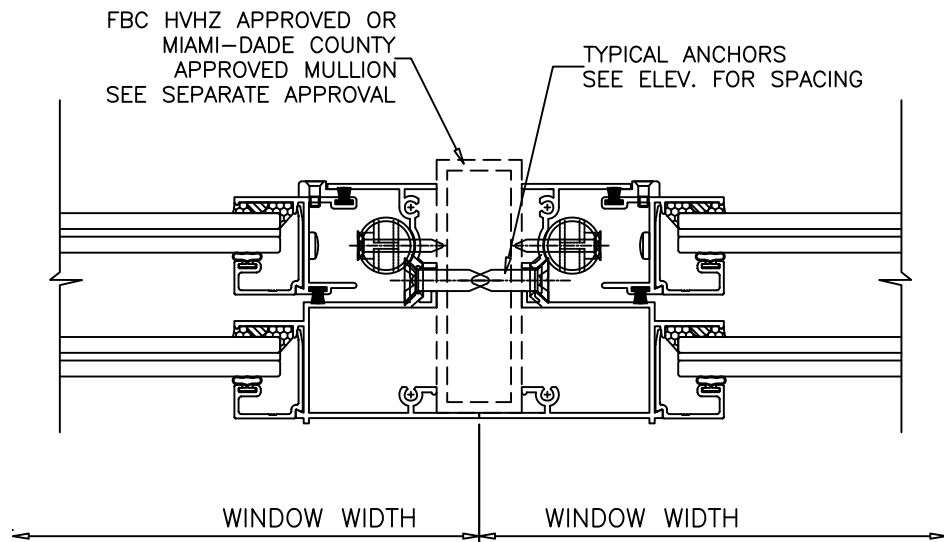
WOOD AT HEAD, SILL OR JAMBS SG=0.55 MIN.
CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.
C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.



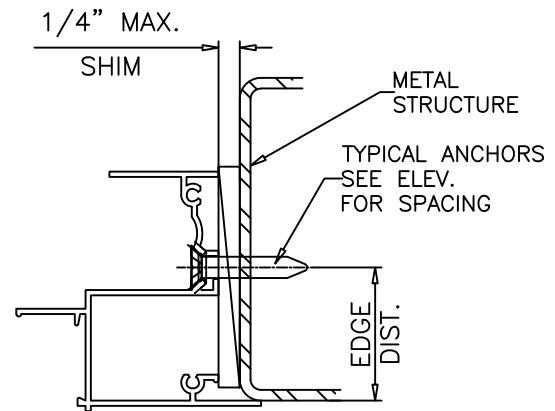
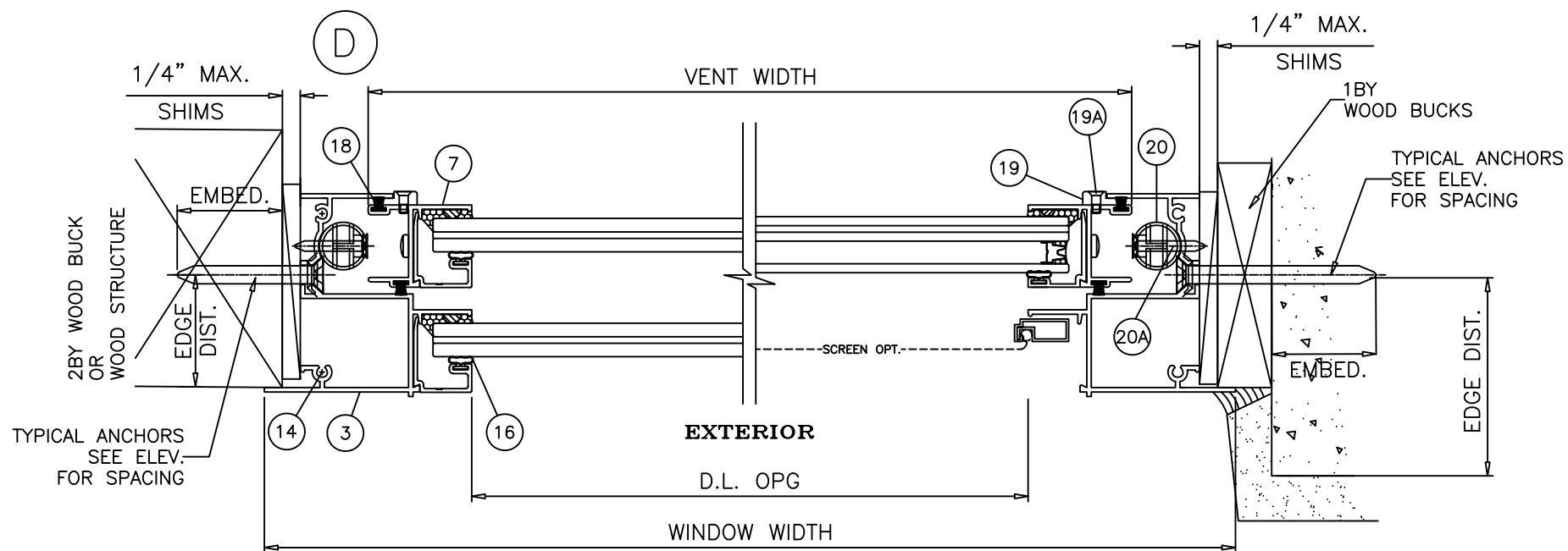
Revision:
NO CHANGE

 ECO WINDOW SYSTEMS, LLC. 8502 N.W. 80th ST., MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600			
		REGISTRATION #29296			
Title		ECO-GUARD SERIES-100 ALUM SINGLE HUNG WDW (L.M.I.)		Date	7/14/2022
Series Desc.		VERTICAL SECTION DETAILS & ANCHORS		Drawn By	HONG C.
Sheet		4 OF 7		DWG No.	SH100LM-FPA
SERIES 100					Rev.
					B



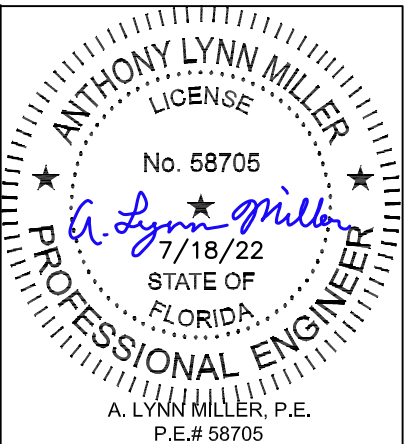


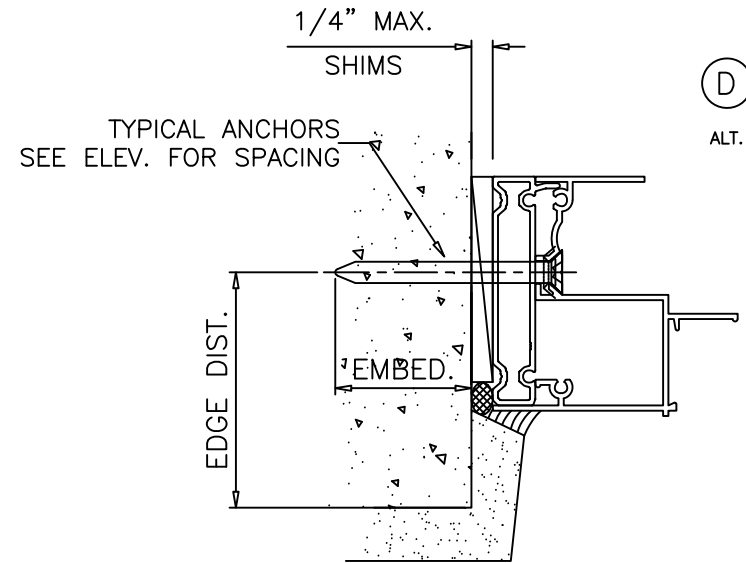
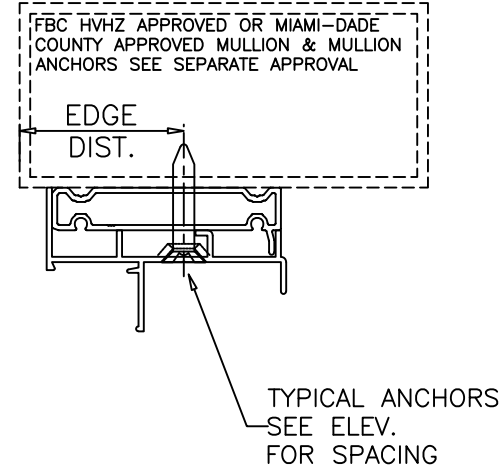
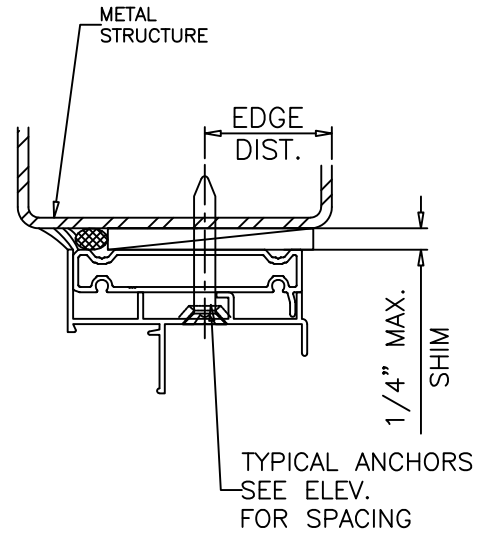
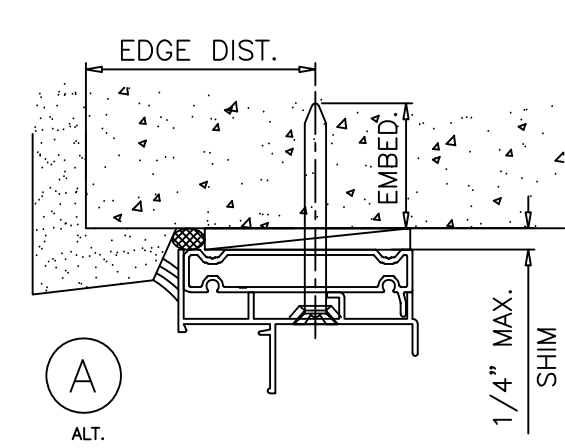
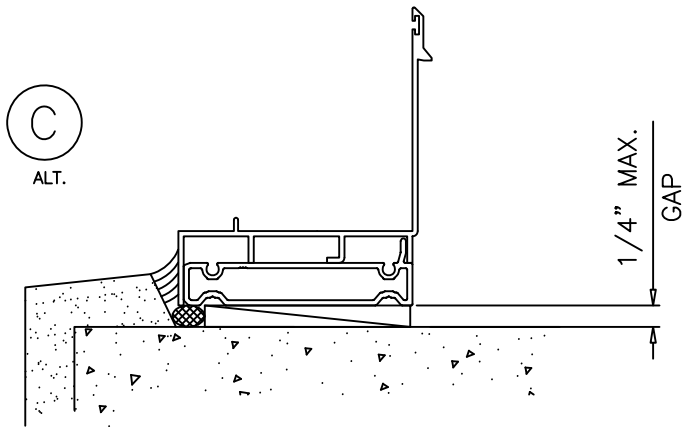
ITEM #	PART #	REQD.	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	FY101	1	FRAME HEAD	6063 - T6	-
2	FY115	1	FRAME SILL	6063 - T6	-
3	FY103	2	FRAME JAMB	6063 - T6	-
4	FY104	1	FIXED MTG. RAIL	6063 - T6	-
5	FY105	1	VENT TOP RAIL	6063 - T6	-
6	FY114	1	VENT BOTTOM RAIL	6063 - T6	-
7	FY107	2	VENT SIDE RAIL	6063 - T6	-
8	FY108	AS REQD.	GLAZING BEAD (5/16" LAM. GLASS)	6063 - T6	-
8A	FY109	AS REQD.	GLAZING BEAD (7/16" LAM. GLASS)	6063 - T6	-
8B	FY110	AS REQD.	GLAZING BEAD (3/4" LAM. IG GLASS)	6063 - T6	-
9	FY116	2 / VENT	SASH STOP	6063 - T6	-
11	FY113	2 / VENT	SPRING LOADED LATCH, AT 7" FROM ENDS	6063 - T6	-
11A	-	1 / LATCH	LATCH SPRING	ST. STEEL	-
12	SL203P	2/ VENT	SWEEP LATCH	ZAWAK	SULLIVAN & ASSOC.
12A	#8 X 5/8"	2 / LATCH	LATCH INST. SCREWS	ST. STEEL	FH SMS
13	-	AS REQD.	SETTING BLOCK	EPDM	DUROMETER 80±5 SHORE A
14	#8 X 1"	AS REQD.	FRAME & VENT ASSEMBLY SCREWS	CRS	PH SMS
15	E207	AS REQD.	BOTTOM RAIL SEAL - SERIES 101	NEOPRENE	ULTRAFAB
16	E203	AS REQD.	GLAZING BEAD BULB	SANTOPRENE	ULTRAFAB
18	W23181	AS REQD.	FIN SEAL W'STRIPPING	-	ULTRAFAB
19	FY117	4 / VENT	SASH GUIDE	CELCON	M&M PLASTICS
19A	#6 X 3/8"	1 / GUIDE	SASH GUIDE INST. SCREW	-	OH SMS TYPE B
20	F210	2 / VENT	SASH BALANCE	-	SUPERBOOST BY BSI
20A	#8 X 5/8"	1 / BALANCE	BALANCE INST. SCREW	-	PFH SMS
21	-	AS REQD.	GLASS OFFSET SPACER	SILICONE	FRANK LOWE
22	-	1	5/16" BOX SCREEN	-	OPTIONAL
23	FY120	AS REQD.	FLUSH FRAME ADAPTER	6063 - T6	OPTIONAL
24	-	-	IG SPACER	VARIOUS	VARIOUS



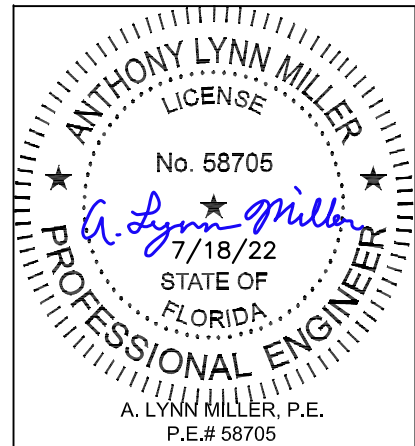
Revision:
ADDED NEW 5/16"
LAM. GLAZING
BEAD

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	7/14/2022	HONG C.	B
ECO WINDOW SYSTEMS, LLC. 8502 N.W. 80th ST. MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902	ECO-GUARD SERIES-100 ALUM SINGLE HUNG WDW (L.M.I.)	Date	By	Rev.
HORIZONTAL SECTION DETAILS & BOM	SERIES 100	Sheet	5 OF 7	Dwg
ECO WINDOW SYSTEMS, LLC. 8502 N.W. 80th ST. MEDLEY, FL 33166 TEL. (305) 885-5299 FAX. (305) 885-5902	ECO-GUARD SERIES-100 ALUM SINGLE HUNG WDW (L.M.I.)	Date	By	Rev.
HORIZONTAL SECTION DETAILS & BOM	SERIES 100	Sheet	5 OF 7	Dwg





INSTALLATION DETAILS WITH FLUSH FRAME ADAPTER



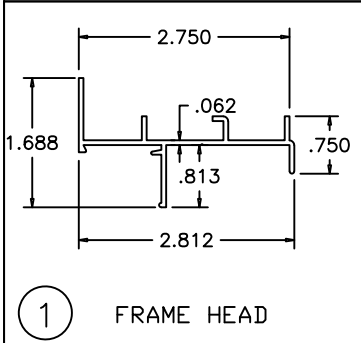
Series	Desc.	Title
ECO-GUARD SERIES-100	ALUM SINGLE HUNG WDW (L.M.I.)	ECO-GUARD SERIES-100 ALUM SINGLE HUNG WDW (L.M.I.)
ECO-GUARD SERIES-100	ALUM SINGLE HUNG WDW (L.M.I.)	ECO-GUARD SERIES-100 ALUM SINGLE HUNG WDW (L.M.I.)

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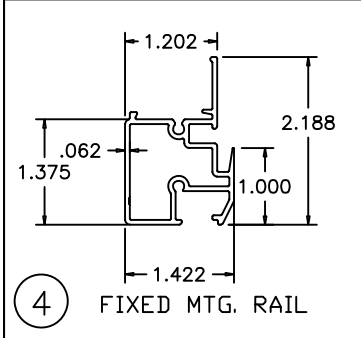
Revision:	NO CHANGE
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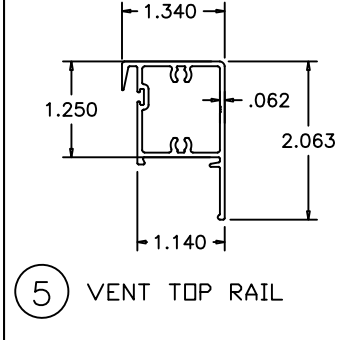
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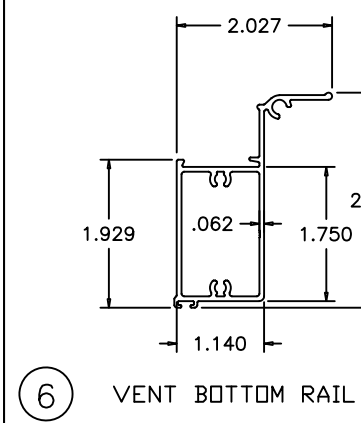
1 FRAME HEAD



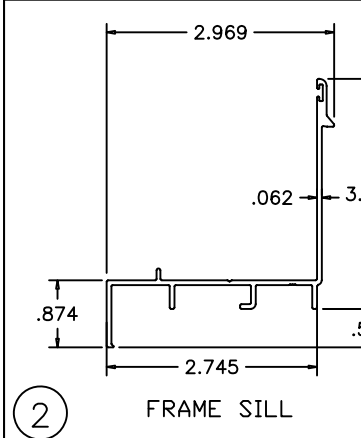
4 FIXED MTG. RAIL



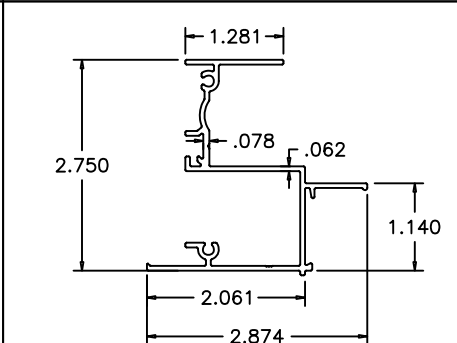
5 VENT TOP RAIL



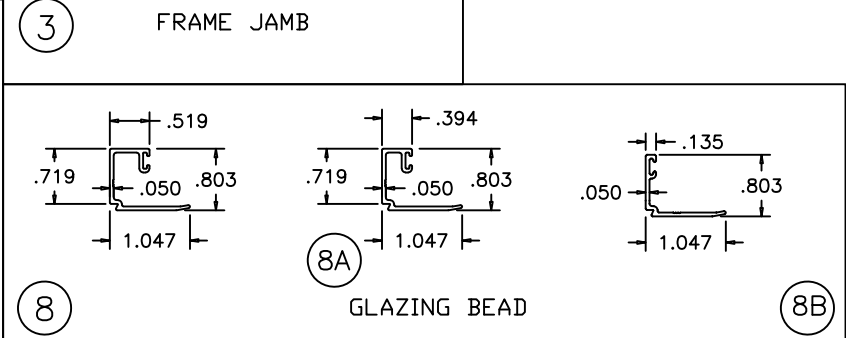
6 VENT BOTTOM RAIL



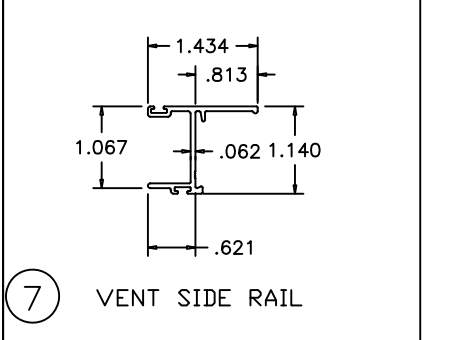
2 FRAME SILL



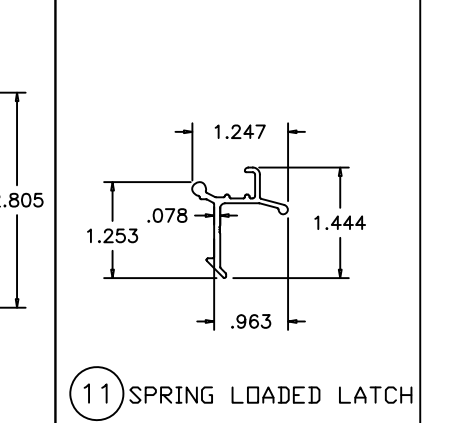
3 FRAME JAMB



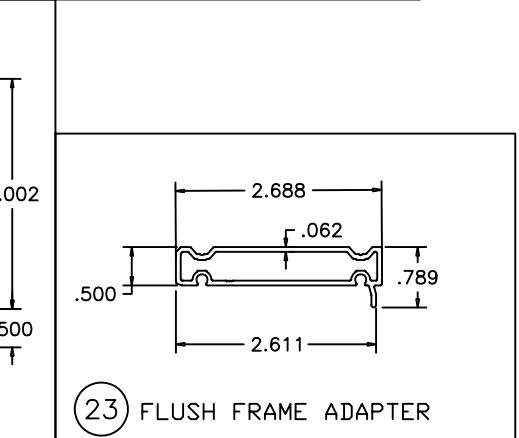
8 GLAZING BEAD



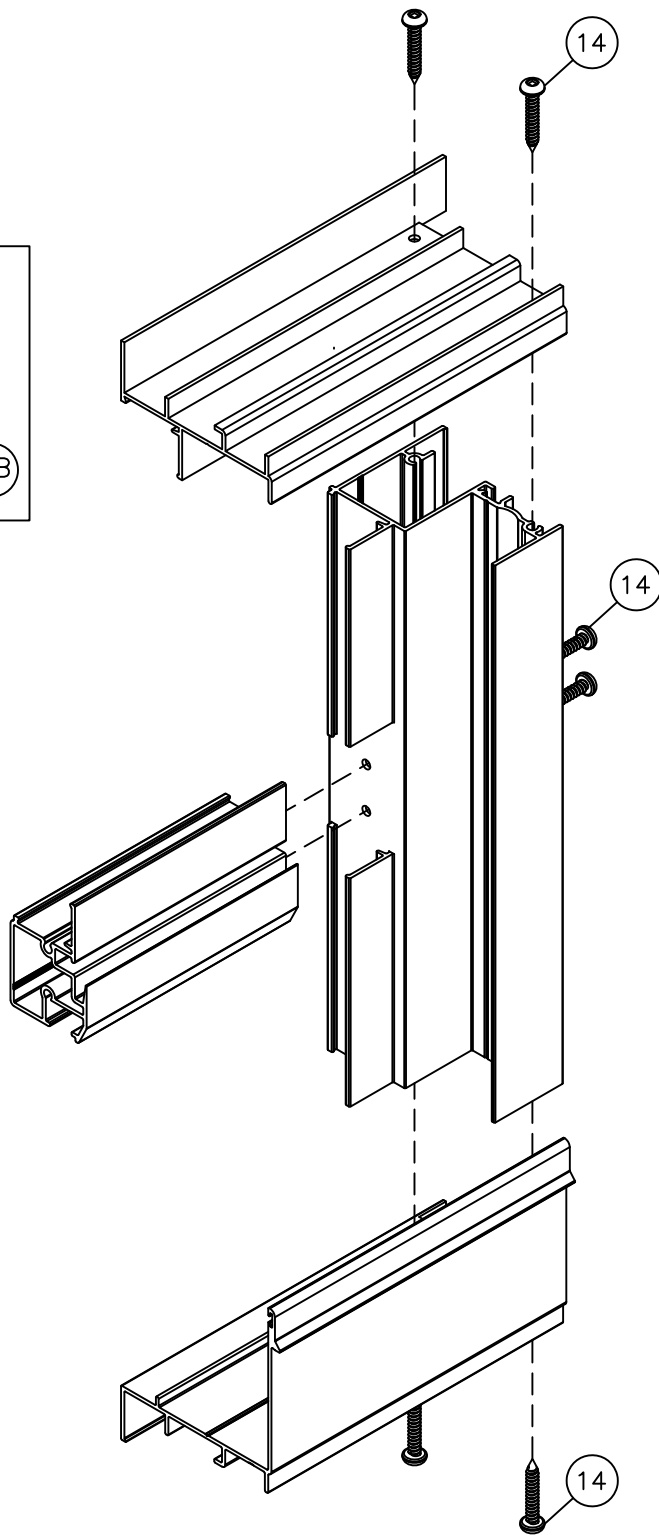
7 VENT SIDE RAIL



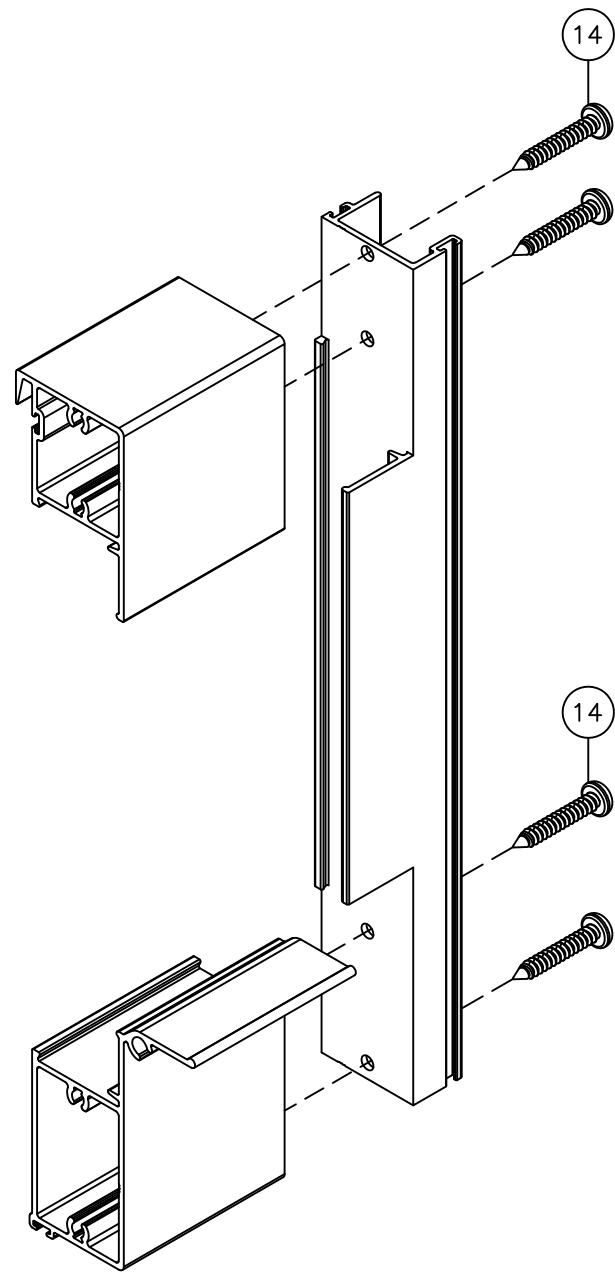
11 SPRING LOADED LATCH



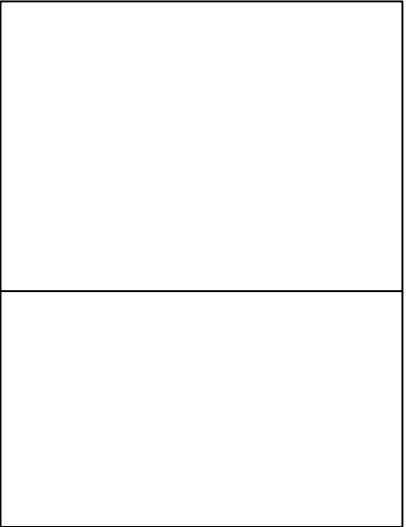
23 FLUSH FRAME ADAPTER



FRAME CORNER DETAIL



VENT CORNER DETAIL



Revision:
ADDED NEW GALZING BEAD

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date 7/14/2022	By HONG C.	Rev.	B
				DWG	SH100LM-FPA
ECO WINDOW SYSTEMS, LLC. 8502 N.W. 80th ST. MEDLEY, FL 33166 TEL: (305) 885-5299 FAX: (305) 885-5902	ECO-GUARD SERIES-100 ALUM SINGLE HUNG WDW (L.M.I.)	Title PROFILES & CORNER ASSEMBLY DETAILS	Series Desc.	Sheet SERIES 100	7 OF 7

